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## **FAILURE DURING NORMAL OPERATION**

If the red "Aquastop" light is on, the float switch under the unit has been actuated. Check the machine for leaks and dry the area under the float switch.

If a fault is detected during normal operation, the machine will stop, the programme sequence LED where the fault occurred will flash and the speed indicator LED's will illuminate in a pattern to indicate the fault code.

## **FAULT CODES**

Fault	1	2	3	5	6	7	8	9	11	12	14
	FH	FA	FP	F05	F06	F07	F08	F09	F11	F12	F14
	0	0	0	0	0	0	0	0	0	0	0
Speed	0	0	$\circ$	$\circ$	$\circ$	$\circ$					
LED's	0	0	$\circ$				0	$\circ$	$\circ$		
	0			$\circ$			0	$\circ$		0	
		0			0		0			0	0

Fault		Detected Malfunction	Perform the following:				
1	FΗ	Water not entering or not detected	Check tap, cold inlet valve, pressure switch				
2	FA	Aquastop failure	Check float switch under machine, empty any water from catchment tray, check for water leaks or oversudsing				
3	FP	Drain failure or not detecting empty drum	Check pressure switch, blocked drain, drain pump				
5	F05	NTC failure	Check NTC				
6	F06	Tachometer failure (no motor movement detected)	Check motor				
7	F07	Circuit board failure (motor triac)	Check motor, replace timer				
9	F09	Overflow failure	Check drain pump, pressure switch, blocked drain				
11	F11	Electronic failure	Replace timer				
12	F12	Heater safety failure	Check heater and timer				
14	F14	Electronic failure	Replace timer				

To operate the machine after the test cycle or after an indicated fault, turn the cycle selector to off then select the desired cycle and press Start.